Price Quote for Tuscola County Bridges Epoxy Overlays Cass City, Van Buren, and Chambers Road Tuscola County Board of county Road Commissioners

1733 S. Mertz Rd. Caro, MI 48723

Letting Date – March 18th, 2021 8:45am

Contractor:	
Address:	
Sign & Print:	
Date:	
Phone & Fax	
Email:	
• Van	s City Road Bridge STR 10556 Columbia Township , Epoxy Overlay Buren Road Bridge STR 10488 Denmark Township, Epoxy Overlay mbers Road Bridge STR 10507 Indianfields Township, Epoxy Removal and Epoxy Overlay
	LSUM Price \$

Project Completion Date: August 31st, 2021

Signed Insurance Agreement shall be enclosed.

Bid Submittal

Due to the current situation across the state all bids must be submitted electronically and hard copy. The hard copy must be submitted in a plainly marked, sealed envelope. The hard copy can be mailed to the road commission or placed in the dropbox located outside of the Tuscola County Road Commission office. The electronic copy of the bid shall be emailed to highwayengineer@tuscolaroad.org The electronic copy shall include a signed page 1 of the bid, copy of the completed bid tab breakdown, and copy of the completed and signed agreement. No faxed bids accepted. Any addenda must be noted and initialed.

The Contractor has examined the proposal, permits, plans, and the location of the work described here in and is fully informed as to the nature of the work and the conditions relating to its performance.

General:

This project includes placing an epoxy overlay at three bridge locations throughout Tuscola County. The bridges are at the following locations, Cass City Road over the State and Colling Drain, Van Buren Road over Sheboygan I/C Drain, and Chambers Road over the Cass River. The quantities on the plan sheets are estimated quantities and differing quantities will need to be discussed with the engineer before work begins.

The Contractor hereby proposed to furnish all necessary labor, equipment and materials to complete the work called out and shown on the plan sheets, for the lump sum price listed, herein described in strict accordance with the requirements of the Michigan Department of Transportation 2012 Standard Specifications for Construction, and/or such other special provisions and supplemental specifications as may be listed or attached to this proposal.

Construction:

Work Schedule:

Construction can start within 10 days of award. Contract completion is scheduled for August 31th, 2021, unless arranged with Engineer. Once work begins it must continue until the project is completed. Liquidated damages may be assessed at a rate of \$100.00 per day, starting September 1st, 2021 per the discretion of the Engineer.

Utility Coordination:

The Contractor is responsible for coordinating all utility relocations as needed. Attached is a list of the contact information for the utilities on site. **Note: Miss Dig must be contacted 72 hours prior to start of work.**

Bridge Deck Cleaning and Prep:

The concrete bridge decks shall be cleaned and prepped in accordance with the Michigan Department of Transportation 2012 Standard Specifications for Construction, and the *attached Special Provisions*.

Epoxy Removal

The epoxy overlay removal shall be completed in accordance with Section 712 of the Michigan Department of Transportation 2012 Standard Specification for Construction and Special Provision 12SP-712D-02 Removal of Thin Epoxy Polymer Bridge Deck Overlay included in this proposal. Epoxy Removal shall be completed on the Chambers Road Bridge.

Epoxy Overlay:

The epoxy overlay shall be applied in accordance with the plan sheets, typical cross sections, Section 712 of the Michigan Department of Transportation 2012 Standard Specifications for Construction, and Special Provision 12SP-712B-05 Thin Epoxy Polymer Bridge Deck Overlay included in this proposal.

Maintaining Traffic:

Temporary Traffic Control required to close the road shall be provided by and maintained by the contractor. The contractor is required to maintain the barricades to block access to the bridge on the weekends and after work is complete every night. The contractor is responsible for the project site and shall provide any additional measures needed to separate the public from the work zone. Full closure with coordination will be allowed for Cass City Road. Partial closure with one lane of traffic maintained under flag control at all times will be required for Van Buren and Chambers Road. The contractor will be responsible for all traffic control and detours. All costs for maintaining traffic control shall be included in the item minor traffic control devices.

Sign Removal and Salvage

The removal, salvage, and reinstallation of any street signs will be performed by the Tuscola County Road Commission.

Documents Attached:

- Plan Sheets
- Breakdown of Estimated Quantities
- Utility Coordination
- Special Provision Bridge Deck Cleaning and Prep
- Special Provision Thin Epoxy Polymer Bridge Deck Overlay
- Special Provision Removal of Thin Epoxy Polymer Bridge Deck Overlay
- Title IV Compliance
- Tile VI Compliance

Payment and Paperwork:

Liability:

The Contractor shall at all times exercise extreme care and shall assume all liability for any damages resulting from his operation and shall hold the Tuscola County Road Commission harmless from any such claims or damages.

The successful bidder must also furnish certificates for policies giving satisfactory evidence of insurance coverage to the minimum extent of \$500,000.00 property damage and \$1,000,000.00 personal liability to insure adequate payment for any damage caused by his operations.

The Contractor shall, prior to the start of work, file with the Tuscola County Road Commission a certificate that he carries worker's compensation insurance.

Payment:

These projects are quoted on a "NOT TO EXCEED" total basis for all work necessary to complete each project. Payment shall be made by the Tuscola County Road Commission upon receipt of site specific invoice. Invoice shall be accompanied by all necessary material tickets. The lump sum amount bid shall be payment in full for all labor, materials, and equipment needed to accomplish the work.

NON-COMPLIANCE WITH PROJECT SPECIFICATION PROVISIONS:

Any variation from the specifications of the project herein without written approval from the Tuscola County Road Commission and/or its authorized representative may result in, at the discretion of the Road Commission, the voiding and/or canceling of the acceptance of any bid and/or contract, resulting from this project.

The Board reserves the right to accept or reject any or all proposals and to re-advertise or to accept the proposal that, in their opinion, is in the best interest of Tuscola County.

TCRC Bridge Epoxy Overlays Cass City Road over the State and Colling Drain STR 10556 Tuscola County, MI

Item No	Quantity	Unit	Description	Unit Price	Amount
1	1	LSUM	Bridge Deck Cleaning and Prep		
2	113	SYD	Epoxy Overlay		
3	1	LSUM	Traffic Control		
			TOTAL	Total	
		Vai	TCRC Bridge Epoxy Overlays n Buren Road over the Sheboygan I/C Drain ST Tuscola County, MI	FR 10488	
Item No	Quantity	Unit	Description	Unit Price	Amount
1	1	LSUM	Bridge Deck Cleaning and Prep		
2	100	SYD	Epoxy Overlay		
3	1	LSUM	Traffic Control		
			TOTAL	Total	
TCRC Bridge Epoxy Overlays Chambers Road over the Cass River STR 10507 Tuscola County, MI					
Item No	Quantity	Unit	Description	Unit Price	Amount
1	1	LSUM	Bridge Deck Cleaning and Prep		
2	890	SYD	Epoxy Overlay, Removal		
3	890	SYD	Epoxy Overlay		
4	1	LSUM	Traffic Control		

Total

TOTAL

Your bid will not be accepted unless the enclosed agreement is signed and returned with your bid.

AGREEMENT

This ag	greement made this	day of	, 20	
by and	between the Board of Tusc	ola County Road Commi	ssioners and	
1.	I following work in the statu	us of an independent cor	hereby agrees to undertake htractor performing the following job	e the):
			, s	
resultin acting Road C	ng from the above operation under his control or directio	n by this employees, age on; and will indemnify, he ers or employees from a	ability for property damage or bodily nts, assigns, sub-contractors and any old harmless and defend the Tuscola ny and all claims for property damag	one else County
3.	Said contractor,			, while
Commi \$500,0 Commi Additic prior to certifyi	ission and Commissioners as 00/\$1,000,000 for property ission copies of said certifica onally, said contractor, o start of said job with the B	s an additional insured u damage and bodily inju- ates of insurance prior to board of Tuscola County I	of insurance, naming the Tuscola Counder the policy, with policy limits of ry, and shall furnish the Tuscola Cour o commencing any work on said proje , sha Road Commissioners, a policy of insu on insurance on all those required to	nty Road ect. all furnish irance

4. The address of the Board of Tuscola County Road Commissioners is 1733 S. Mertz Rd., Caro,

MI 48723.

Witnessed:

Board of Tuscola County Road Commissioners

Contractor

TUSCOLA COUNTY ROAD COMMISSION "AN EQUAL OPPORTUNITY EMPLOYER"

SPECIAL PROVISION FOR MAINTAINING TRAFFIC I of I

GENERAL

Traffic shall be maintained in accordance with Sections 812 and 922 of the 2012 Michigan Department of Transportation (MDOT) Standard Specifications for Construction, including any Supplemental Specifications, and as herein specified.

CONSTRUCTION INFLUENCE AREA

The construction influence area (CIA) shall consist of the width of the project right-of-way from 3,500 feet before the project P.O.B. to 3,500 feet beyond the project P.O.E. and 500 feet in all directions along all cross roads.

TRAFFIC CONTROL DEVICES

All traffic control devices and their usage shall conform to the Michigan Manual on Uniform Traffic Control Devices (MMUTCD), 2011 edition as amended, and as herein specified.

Sign covers shall be placed over existing regulat01y, warning and construction signs that are not applicable during construction.

Signing for a lane closure shall be according to attached MDOT Maintaining Traffic Typical Figure M0150a. The use of the speed limit signs, R 2-1, will be as needed.

Sheeting shall conform to section 922.02B of the 2012 Standard Specifications for Construction. Engineer grade reflective sheeting must meet the requirements for ASTM D 4956 Type I engineer grade sheeting.

TRAFFICRESTRICTIONS

Work shall be conducted during daylight hours only. No work shall be conducted on Sundays unless approved by the Engineer.

The maximum distance between the traffic regulators shall be no more than 2 miles in length. All sequences of more than 2 miles in length will require written permission from the Engineer before proceeding.

PAYMENT

Payment for Maintaining Traffic shall be included in other Bid unit prices. There will be no separate payment for Maintaining Traffic.

Approved by Board 1/27/05 rev.1/17/07 rev.12/22/11 rev. 117/13

TUSCOLA COUNTY ROAD COMMISSION TITLE IV COMPLIANCE APPENDIX A

During the performance of this contract, the contractor, for itself, its assignees and successors in interest (hereinafter referred to as the "contractor") agrees as follows:

1. <u>Compliance with Regulations</u>: The contractor shall comply with the Regulations relative to non-discrimination in Federally-assisted programs of the Department of Transportation, Title 49, code of Federal Regulations, Part 21 as they may be amended from time to time, (hereinafter referred to as the Regulations), which are herein incorporated by reference and made a part of this contract.

2. <u>Non-discrimination</u>: The contractor, with regard to the work performed by it during the contract, shall not discriminate on the grounds of race, color, or national origin in the selection and retention of subcontractors, including procurements of materials and leases of equipment. The contractor shall not participate either directly or indirectly in the discrimination prohibited by section 21.5 of the Regulation, including employment practices when the contractor covers a program set forth in Appendix B of the Regulations.

3. <u>Solicitations for Subcontracts, Including Procurements of Materials and Equipment:</u> In all solicitations either by competitive bidding or negotiation made by the contractor for work to be performed under a subcontract, including procurements of materials or leases of equipment, each potential subcontractor or supplier shall be notified by the contractor of the contractor's obligations under this contract and the Regulations relative to non-discrimination on the grounds of race, color, or national origin.

4. <u>Information and Reports</u>: The contractor shall provide all information and reports required by the Regulatins, or directives issued pursuant thereto, and shall permit access to its books, records, accounts, other sources of information, and its facilities as may be determined by the **Tuscola County Road Commission** to be pertinent to ascertain compliance with such Regulations or directives. Where any information required of a contractor is in the exclusive possession of another who fails or refuses this information, the contractor shall so certify to the State highway department, or the Federal Highway Administration as appropriate, and shall set forth what efforts it has made to obtain the information.

5. <u>Sanctions for Non-compliance</u>: In the event of the contractor's non-compliance with the nondiscrimination provisions of this contract, the **Tuscola County Road Commission** shall impose such contract sanctions as it or the Federal Highway Administration may determine to be appropriate, including, but not limited to:

(a) Withholding of payments to the contractor under the contract until the contractor complies, and/or

(b) Cancellation, termination or suspension of the contract, in whole or in part.

6. <u>Incorporation of Provisions</u>: The contractor shall include the provisions of paragraphs(1) through (6) in every subcontract, including procurement of materials and leases of equipment, unless exempt by the Regulations, or directives issues pursuant thereto. The contractor shall take such action with respect to any subcontract or procurement as the **Tuscola County Road Commission** may direct as a means of enforcing such provisions including sanctions for non-compliance: Provided, however, that, in the event a contractor becomes involved in, or is threat-ened with, litigation with a subcontractor or supplier as a result of such direction, the contractor may request the **Tuscola County Road Commission** to enter into such litigation to protect the interests of the State and/or the United States to enter into such litigation to protect the interests of the United States.

"The **TUSCOLA COUNTY ROAD COMMISSION**, in accordance with Title VI of the Civil Rights Act of 1964, 78-252, 42 U.S.C. 2000d-222d-4, the Civil Rights Act of 1987, P.L. 100-259, and Title 49, Code of Federal Regulations, Department of Transportation, subtitle A, Office of the Secretary, Part 21, Non-discrimination in federally assisted programs of the Department of Transportation issued pursuant to such Act, hereby notifies all bidders that it will affirmatively insure that in any contract entered into pursuant to this advertisement, Disadvantaged Business Enterprise firms will be afforded full opportunity to submit bids in response to this invitation and will not be discriminated against on the grounds of Race, Color, Sex, Age, National Origin, or Handicap in consideration for an award. For additional compliance information, please see Appendix A."

TUSCOLA COUNTY ROAD COMMISSION

NOTICE TO BIDDERS FOR UTILITY COORDINATION

TCRC

1 of 2

8/26/2020

The contractor shall cooperate and coordinate activities with the owners of utilities as stated in Section 104 of the 2012 MDOT Standard Specifications for Construction. In addition, for the protection of underground utilities, the contractor shall follow the requirements in Section 107.12 of the 2012 MDOT Standard Specifications for Construction. Utility coordination will not be paid for separately and will be included in other items of work.

PUBLIC UTILITIES

Refer to the project Plans for the contact information for public utilities that are located within the Construction Influence Area (CIA).

For the protection of underground utilities and in conformance with Public Act 174 of 2013, the Contractor shall contract the Miss Dig system, Inc. by phone at 811 or (800) 482-7171 or via the web at either elocate.missdig.org for single address or rte.missdig.org, a minimum of 3 business days prior to excavation, excluding weekends and holidays.

The Plans identify the utilities that are required to be relocated or abandoned by others. Contact information for all utilities reflected on these plans is below:

ATT

Attn: Linda Dennisuk 54 N Mill St, 4th Floor Pontiac, MI 48342 Office (248) 456-8256 Email – Id2154@att.com

CENTURY LINK

Attn: Bobby Walters Phone: (440) 244-58415 203 W 9th Street Lorain. OH 44052 Email:

DTE Energy Phone: (313) 235-5632 One Energy Plaza, 518 SB Detroit. MI 48226 Email: Bobby.d.walters@centurylink.com Design_MissDig@DTEenergy.com

CITY OF CARO

Attn: Charlie Sunblad 741 S Hooper Street Caro, MI 48723 Phone (989) 673-2571 Email : csunblad@carocity.net

CONSUMERS ENERGY

Attn: Kurt Golding 530 W Willow Street Lansing, MI 48906 Phone (517) 374-2002

THUMB ELECTRIC

Attn: Clint Seidl 2231 Main Street Ubly, MI 48475 Phone (989) 553-5656 Email - cseidl@tecmi.coop

OHM:TMP

BLUMFIELD-REESE WATER AUTHORITY Attn: Ron Ebenhoeh 12810 E Washington Reese, MI 48906 Phone (989) 233-6429 Email : brwa@airadv.net DENMARK TOWNSHIP Attn: Charles Heinlein 9386 W Saginaw Road PO Box 44 Richville, MI 48758 Phone (989) 868-9801 Email : denmarktwpclerk@gmail.com

Owners of public utilities will not be required to move poles or structures not already identified in the Plans to be relocated, in order to facilitate the operation of construction equipment, unless it is determined by the Project Engineer that such poles or structures constitute a hazard to the public or are extraordinarily dangerous to the Contractor's operations. If the Contractor determines that additional relocations will be required in order to facilitate the operation of construction equipment for completion of this project, the Contractor shall notify the Engineer and the Public Utility in writing, no later than 10 calendar days after award.

The Contractor shall coordinate with Public Utility companies to relocate any facilities required to accommodate the proposed scope of work, at no additional cost to the Owner.

Underground electrical, cable, phone, and gas services may exist throughout the project limits. The Contractor shall be prepared to work with these utility companies to coordinate necessary relocations if additional conflicts arise. The private utility owner is responsible for costs, equipment, and labor to relocate their utilities as shown on the plans, or as deemed necessary by the Engineer.

TUSCOLA COUNTY ROAD COMMISSION SPECIAL PROVISION FOR BRIDGE DECK CLEANING AND PREP

CON:SGI 712

1 of 1

02-10-21

a. Description. This work shall be done in accordance with the requirements of Section 712 of the Michigan Department of Transportation (MDOT) 2012 Standard Specifications for Construction and as modified herein. The work Bridge Deck Cleaning and Prep shall consist of preparing and cleaning the bridge decks in preparation for the placement of an epoxy overlay.

b. Materials. None specified.

c. Construction. Ensure cleaning operations are inspected and approved prior to the placement of an epoxy overlay. Protect utilities, drainage structures, curbs, and bridge joints adjacent to the epoxy overlay operations from cleaning activities.

Remove all traffic paint lines, clean the entire concrete surface by abrasive blasting or shot blasting to remove all materials that may interfere with the bonding or curing of the binder. Use a vacuum or oil-free moisture-free air blast to remove all dust and other loose material. Brooms are prohibited.

The Engineer will inspect and approve cleaning and prep prior to placement of the epoxy overlay. Ensure the epoxy overlay is placed within 24 hours of cleaning.

No visible moisture can be present on the surface of the concrete at the time of healer sealer application. Remove all debris from the bridge joints. Protect the bridge joints, and any other areas not to be sealed, from damage during preparation of the surface.

d. Measurement and Payment. The completed work as measured for Bridge Deck Cleaning and Prep will be paid for at the contract unit price for the following pay item:

Pay Item

Pay Unit

Bridge Deck Cleaning and Prep.....Lump Sum

The work of **Bridge Deck Cleaning and Prep** includes all labor, material, and equipment necessary to accomplish this work. **Bridge Deck Cleaning and Prep** will be measured by lump sum.

MICHIGAN DEPARTMENT OF TRANSPORTATION

SPECIAL PROVISION FOR THIN EPOXY POLYMER BRIDGE DECK OVERLAY

STM:JD

1 of 5

APPR:JAB:EMB:06-14-19 FHWA:APPR:06-26-19

a. Description. This work consists of providing all labor, materials, and equipment for cleaning/preparing entire deck surface and applying a two-coat epoxy overlay. Ensure all work is completed in accordance with section 712 of the Standard Specifications for Construction except as modified herein. Bring any discrepancies between the two to the attention of the Engineer

b. Materials. Use a solvent-free, moisture insensitive, 100 percent solids, low-modulus, and two-component epoxy system to overlay the structure. Ensure containers are marked clearly "Part A" or "Part B". The epoxies that are approved for thin overlays are in Table 1.

Supplier	Product	Contact Information
BASF	MasterSeal 350	BASF (David McCarron) 20611 Windemere Macomb, MI 48044 (586) 557-0235
E-Bond	526 Lo-Mod	Ridgemoor Supply Inc. (Jake Ike) 4484 Roger B. Chaffee Dr. Kentwood, MI 49548 (616) 532-0782
E-Chem	EP50	E-Chem, LLC (Ray Breer) 2944 William St. SE Albuquerque, NM 87102 (505) 217-2121
Euclid Chemical	Flexolith Flexolith Summer Grade Flexolith HD	The Euclid Chemical Co. (Jamie Elsey) 20416 Harper Avenue Harper Woods, MI 48225 (313) 886-9700
Poly-Carb	Flexogrid Mark – 163 Flexogrid Mark - 154	Poly-Carb, Inc. (Dan Patacca) 1881 West Oak Parkway Marletta, GA 30062 (330) 405-3311
Sika	Sikadur 22-Lo Mod	Sika – US (Wesley Pringle) 673 Cherry Orchard Road Canton, MI 48188 (248) 866-8956
Transpo	T-48 Chip Seal	Transpo Industries, Inc. (Tom Donnelly) 20 Jones St. New Rochelle, NY 10801 (573) 808-1040

	Table 1: App	proved Two Compone	nt 100 Percent Solids	Epoxy Systems
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Unitex	Propoxy Type III DOT	Dayton Superior Corporation (Blair Oldfield) 1125 Byers Road Miamisburg, OH 45342
		(224) 217-0447

Ensure aggregate meets the gradation requirements in Table 2 and has a hardness of seven or higher on the Mohs hardness scale. Ensure aggregate is angular, consists of natural silica sand, basalt, or other nonfriable aggregate, and contains less than 0.2 percent moisture when tested in accordance with *ASTM C 566*.

Sieve Size	Minimum % Passing	Maximum % Passing
3/8	100	100
4	98	100
8	30	75
16	0	5
30	0	1
Pan	0	0

Table 2: Angular Aggregates Gradation Requirements

Unless otherwise approved, ensure the aggregate is chosen from an approved supplier from Table 3.

Table 3:	Approved	Aggregate	Suppliers
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Earth Work Solutions - E.O. Sowerwine
P.O. Box 1007
Gillette, WY 82717
(307) 682-4346
Flint Rock Products - Tammy Epps
800 S. College Road
P.O. Box 217
Picher, Oklahoma 74360
(918) 673-1737
Fax: (918) 673-1749
Red Flint Sand and Gravel - Jim Danzinger
1 American Blvd
PO Box 688
Eau Claire, WI 54702
(800) 238-9139
Washington Rock Quarries, Inc Greg Lanphere
21711 103 rd Ave. Ct. E
Suite C302
Graham, WA 98338
(253) 377-3438
Imerys Refractory Minerals
100 Mansell Court East
Suite 615
Roswell, GA 30076
(770) 225-7923

Provide general certification per the MDOT's Materials Quality Assurance Procedures Manual to the Engineer that the materials meet the requirements specified herein.

c. Equipment. For the epoxy overlay, provide a distribution system or distributor capable of accurately blending the epoxy resin and hardening agent, and uniformly and accurately applying the epoxy materials at the specified rate to the bridge deck in such a manner as to cover 100 percent of the work area including 1 inch of the vertical face of curb/barrier. Provide a fine aggregate spreader capable of uniformly and accurately applying dry aggregate to cover 100 percent of the epoxy material. Provide a self-propelled vacuum truck.

For hand applications, provide calibrated containers, a Jiffy® type mixer, and notched squeegees which are suitable for mixing and applying the epoxy and aggregate.

For mechanical applications, provide mixing equipment that will automatically and accurately proportion the components in accordance with the manufacturer's recommendations, mix and continuously place the epoxy overlay. Ensure the operation proceeds in such a manner that will not allow the mixed material to segregate, dry, be exposed or otherwise harden in such a way as to impair the retention and bonding of broadcasted aggregate.

d. Construction.

1. Surface Preparation. The Engineer will inspect patching and cleaning operations. The Engineer's approval is required prior to placement of the overlay. Protect utilities, drainage structures, curbs, bridge joints, and any other structure within or adjacent to the epoxy overlay from surface preparation activities and application of the surface treatment materials. For the purposes of this special provision, the term *bridge joints* does not include sawed construction joints.

Do not perform surface preparation or installation of epoxy overlay on concrete less than 28 days of age. Ensure that all traffic paint lines are removed. Ensure that all tining is removed. Clean the entire concrete surface by abrasive blasting or shotblasting to remove all materials that may interfere with the bonding or curing of the binder. The cleaned concrete surface must meet the *International Concrete Repair Institute Guideline 310.2R, Selecting and Specifying Concrete Surface Preparation for Sealers, Coatings, Polymer Overlays and Concrete Repair,* concrete surface profile (CSP) 7. To ensure prepared surface is adequate for epoxy adhesion, perform a direct tension test per *ASTM C 1583.* Perform one direct tension test for every 500 square feet of overlay area. Minimum bond strength must be 250 pounds per square inch (psi) for the surface preparation to be considered adequate. Use a vacuum truck or oil-free moisture-free air blast to remove all dust and other loose material. Brooms are prohibited. Remove any oil or other contamination after initial cleaning.

Ensure both courses of epoxy overlay are applied within 24 hours of the final cleaning, and prior to opening the area to traffic.

No visible moisture can be present on the surface of the concrete at the time of epoxy overlay application. Oil-free moisture-free compressed air may be used to dry the deck surface. Use a plastic sheet left taped in place in accordance with *ASTM D 4263* to identify moisture in the epoxy overlay area except as modified herein. Tape an 18 inch by 18 inch transparent polyethylene sheet (4 mil) to the deck every 500 square feet. Ensure all edges are sealed with tape that will stick to the concrete substrate. Leave the plastic sheet in place for a minimum of 3 hours or the manufacturer's recommended cure time for the conditions, whichever is longer. Ensure there is no moisture visible on the polyethylene sheet. Alternate methods to detect moisture must be approved by the Engineer.

Remove all debris from the bridge joints. Protect the bridge joints, and any other areas not to be overlaid, from damage during preparation of the surface. Ensure the protection is removed once the epoxy and aggregate has been applied and prior to initial set. Ensure removing the protection is done soon enough to in no way harm the adjacent overlay. Ensure protection is applied again prior to the second coat and removed again prior to initial set as to not damage adjacent surfaces. Ensure the protection meets the approval of the Engineer.

2. Application. Ensure handling and mixing of the epoxy resin and hardening agent is performed in a safe manner to achieve the desired results in accordance with the manufacturer's recommendations for a two-coat system or as directed by the Engineer. Do not place epoxy overlay materials when the concrete surface is less than 50 degrees Fahrenheit (F) or ambient air temperature is forecast to fall below 50 degrees F within 8 hours of application. Do not place epoxy overlay materials if weather or surface conditions are such that the material cannot be properly handled, placed, and cured in accordance with the manufacturer's requirements and the specified requirements of traffic control.

Apply the epoxy overlay in two separate courses in accordance with the manufacturer's recommendation for a two-coat system with the following rate of application. Ensure the first course is no less than $2\frac{1}{2}$ gallons per 100 square feet. Ensure the second course is no less than 5 gallons per 100 square feet.

Ensure application of aggregate to both the first and second courses is of sufficient quantity so the entire surface is covered in excess. Ensure no bleed through, or wet spots are visible in the overlay. Remove and replace any areas within course applications with wet spots or where epoxy has bled through.

After the epoxy mixture has been prepared for the overlay, immediately and uniformly apply it to the surface of the bridge deck with a notched squeegee. Apply the dry aggregate in such a manner as to cover the epoxy mixture completely within 5 minutes. Minimize all foot traffic on the uncured epoxy and ensure any foot traffic will only be done with steel spiked shoes approved by the Engineer. Cure each course of epoxy overlay until vacuuming or brooming can be performed without tearing or damaging the surface. Do not allow traffic or equipment on the overlay surface during the curing period. Remove by vacuuming or brooming all loose aggregate after the first course curing period. Immediately apply the next overlay course to complete the overlay. Ensure the minimum curing periods are in accordance with the manufacturer's recommendations, as shown in Table 4, or as directed by the Engineer. Remove by vacuuming or brooming all loose aggregate after the second course curing period. Ensure all bridge joints are free of loose aggregate, epoxy and other debris resulting from overlay operations.

	-/	
Average Temperature of Deck, Epoxy and Aggregate Components, Degrees F	1 st Course	2 nd Course
<60		(a)
60-64	2	2
65-69	2	2
70-74	1.75	1.75
75-79	1.75	1.75
80-84	1.5	1.5
>85	1	1

a. Second course must be cured for minimum of 8 hours if the air temperature drops below 60 degrees F during the curing period, or per the manufacturer's recommendations.

Plan and execute the work to provide the minimum curing periods as specified in Table 4, or other longer minimum curing periods as recommended by the manufacturer prior to opening to public or construction traffic, unless otherwise permitted. Ensure first course applications are not opened to traffic. Remove any contamination, detrimental to adhesion of the second course, from the first course at Contractor's expense prior to the application of the second course.

Remove and replace any areas damaged or marred by the Contractor's operations in accordance with this special provision at no additional cost to the Department.

Provide the Engineer with all records including, but not limited to, the following for each batch provided:

- batch numbers and sizes,
- location of batches as placed on deck, referenced by stations,
- batch time,
- temperature of air, deck surface, epoxy components, including aggregates,
- loose aggregate removal time, and
- time open to traffic.

e. Measurement and Payment. The completed work, as described, will be measured and paid for at the contract unit price using the following pay item:

Pay Item	Pay Unit
Epoxy Ovly	Square Yard

Epoxy Ovly includes all material, labor, and equipment required for cleaning, preparing and applying a two-coat epoxy overlay system including miscellaneous clean-up. Also includes all labor and equipment necessary for cleaning and protecting bridge joints.

MICHIGAN DEPARTMENT OF TRANSPORTATION

SPECIAL PROVISION FOR REMOVAL OF THIN EPOXY POLYMER BRIDGE DECK OVERLAY

STM:JD

1 of 2

APPR:JAB:DMG:06-14-19 FHWA:APPR:06-26-19

a. Description. This work consists of providing all labor and equipment necessary to remove and properly dispose of thin epoxy polymer overlays on bridge decks in accordance with the standard specifications and this special provision at locations shown on the plans.

b. Materials. None specified.

c. Construction. Remove the existing epoxy overlay with a fine tooth mill.

1. Provide fine tooth milling equipment, that meets the minimum requirements below, and consistently mills the surface in one or more passes to the required grade or cross section providing the required uniform textured surface. Do not impair surface drainage or create any areas that allow water to pond. Provide vacuum equipment to extract milled material and excess water from the bridge deck and pavement. Prevent dust from escaping into the air during the vacuuming operation.

Provide machines equipped with the following:

- A. Automatically controlled and activated cutting drums,
- B. Grade reference and transverse slope control capabilities, and
- C. Minimum 3 foot wide cutting drums with teeth spacing at a maximum 5/16 inch.

2. Minimize damage to the underlying concrete substrate from the milling operation. Remove the epoxy overlay as close as possible to the barrier wall, drain structures and bridge joints to avoid damage. Hand chip with a maximum 30 pound chipping hammer, hand grinder, scabbler, shot blaster, scarifier or other method approved by the Engineer to remove the epoxy overlay material from around the above mentioned features.

3. If a new thin epoxy polymer overlay is to be installed, perform all work in accordance with 12SP-712B-04, Thin Epoxy Polymer Bridge Deck Overlay as appropriate. This includes shot blasting immediately prior to application.

d. Measurement and Payment. The completed work, as described, will be measured and paid for at the contract unit price using the following pay item:

Pay Item	Pay Unit
Epoxy Ovly, Rem	Square Yard



Epoxy Overlay Location Map





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